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# Thioflex® 600

## Two-part polysulphide sealant

### Uses

Thioflex 600 is a two part sealant based on a liquid polysulphide polymer. This is available in two grades Gun grade and Pourable grade. Thioflex 600 PG is a Pourable version designed for use in horizontal joints. Adhesion is excellent to most common building substrates. The product is particularly recommended for sealing horizontal structural expansion joints in most civil engineering structures like building superstructures, subways, basements, floors and reservoirs.

### Advantages

- Forms a tough elastic rubber-like seal.
- Accommodates continuous and pronounced cyclic movement.
- Excellent adhesion to most common substrates.
- High resistance to ageing influences, physical damage and climatic extremes.

### Standards compliance

British Standard BS:4254:1983

U.S.Federal Specification : TT-S-00227E November 1969 (amended 1970)

IS12118 (PT 1&2) - 1987

IRMRA certification

ASTM C920-87, Type M, grade NS, Class 25.

### Description

Thioflex 600 is a two part joint sealant based on a liquid polysulphide polymer. It is supplied as a 2.5 L pack containing a base component and curing agent in the correct proportions which, when mixed together, cure to form a tough rubber-like material. When cured, the sealant exhibits excellent adhesion to most surfaces including concrete, aluminium and stainless steel. Priming is recommended for porous surfaces and for some specific surfaces and applications.

Thioflex 600 is available in two grades. Gun grade for general applications and Pouring grade for joints in horizontal surfaces.

Thioflex 600 is particularly recommended for use in high rise buildings and other applications where access for subsequent maintenance will be difficult and the risk of early movement failure must be minimised. It is also suitable for sealing joints in subways, basements, retaining walls, reservoirs and brickwork joints.

### Joint size

Thioflex 600 may be applied to horizontal joints between 5 and 50 mm wide. Joints which are expected to experience cyclic movements should be designed to an optimum width : depth ratio of 2:1 subject to the overriding recommended minimum sealant depths set out below :

5 mm for metals, glass and other nonporous surfaces.  
10mm for all porous surfaces;

20 mm for trafficked joints and those subject to hydrostatic pressures.

To ensure that the sealant remains within its stated movement capacity (25% MAF) the width of the designed sealing slot should be in accordance with the recommendations of BS:6093:1981 6.2.2 and 6.2.6.

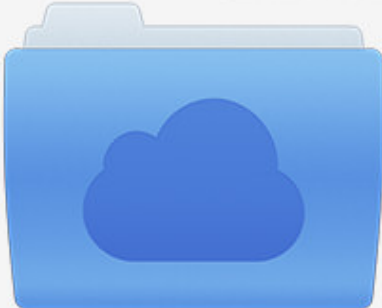
### Technical Support

The Company provides a technical advisory service supported by a team of specialists in the field.

### Properties

|                          |   |
|--------------------------|---|
| Form                     | : Two-part Compound<br>Base : paste<br>Curing agent : paste                     |
| Colour(Mixed material)   | : Grey  |
| Storage life             | : 12 months in original containers in dry conditions within the range 5°C -27°C |
| Flash point              | : Over 65°C   |
| Solids content           | : 100%  |
| Density                  | : 1.60 - 1.65 Kg/ltr  |
| Curing change            | : Chemical cure   |
| Application Temperature- | : 5°C to 50°C   |
| Pot life                 | : Min. 2 hrs at 25°C  |
| Setting time             | : 72 hours at 5°C<br>36 hours at 15°C<br>18 hours at 25°C                       |
| Cure time                | : 4 weeks at 5°C<br>2 weeks at 15°C<br>1 week at 25°C                           |

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